

Date: Thursday, 12/20/2007 9:21:01 AM
 User: Dominique Dube

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : PB67-43001-289
 Job Number : 36356
 Estimate Number : 10804
 P.O. Number :
 This Issue : 12/20/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : LARGE FAB ASSY
 Previous Run : 00015
 Part Number : PB6743001289
 Drawing Number :
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 1/5/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0 LATHE CONV. CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE

TURN PER DWG B67-43001-289 & FOLIO FA

ROUND BAR 6061T6

M6061T6R2000 B

M17918

A

08/01/04

②

3.0 M6061T6R2000



Comment: Qty.: 0.21900 f(s)/Unit Total: 0.43800 f(s)

6061T6 ROUND BAR 2.00

1.625

08/01/04

②

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08/01/07

②

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/07

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PB67-43001-289

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Seq. #: Machine Or Operation: Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



(2X)

Comment: HAND FINISHING RESOURCE #1

CHEMICAL CONVERSION COAT AS PER QSI005 4.1 (ALODINE)

M-1 08/01/09

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



41

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-09

(2)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

1/2 08.01.28

2

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



min 2007/1/29

(2)

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

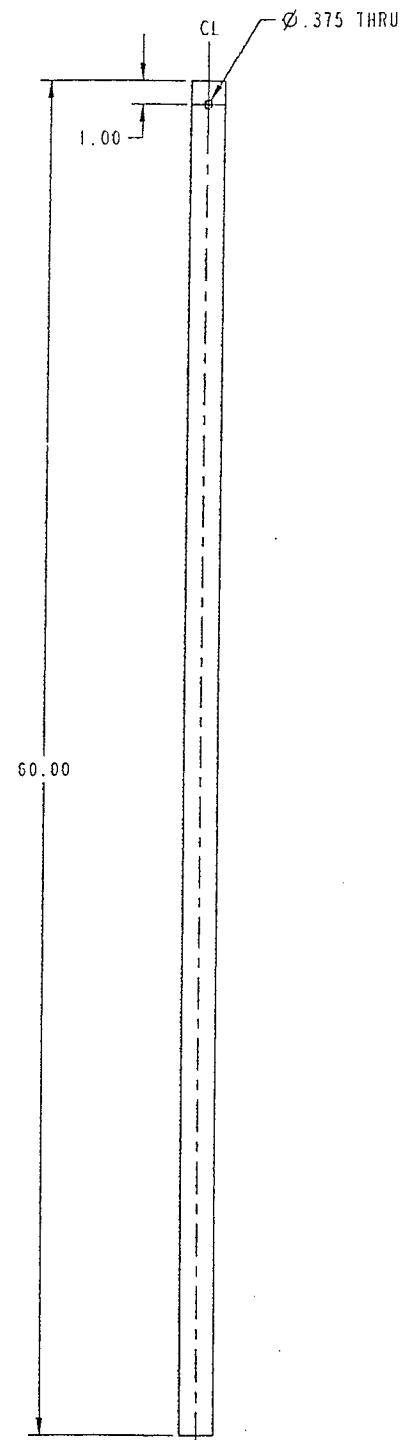
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

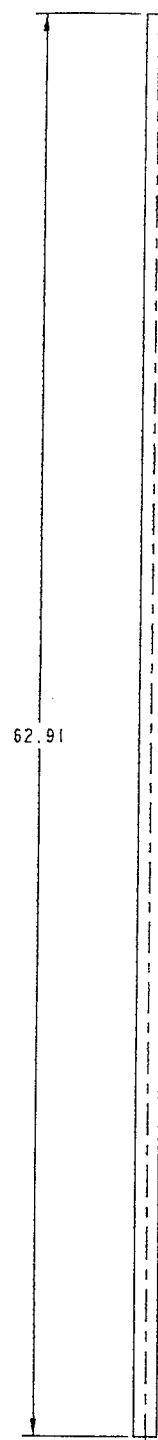
NOTE: Date & initial all entries

RELEASED
06-11-20



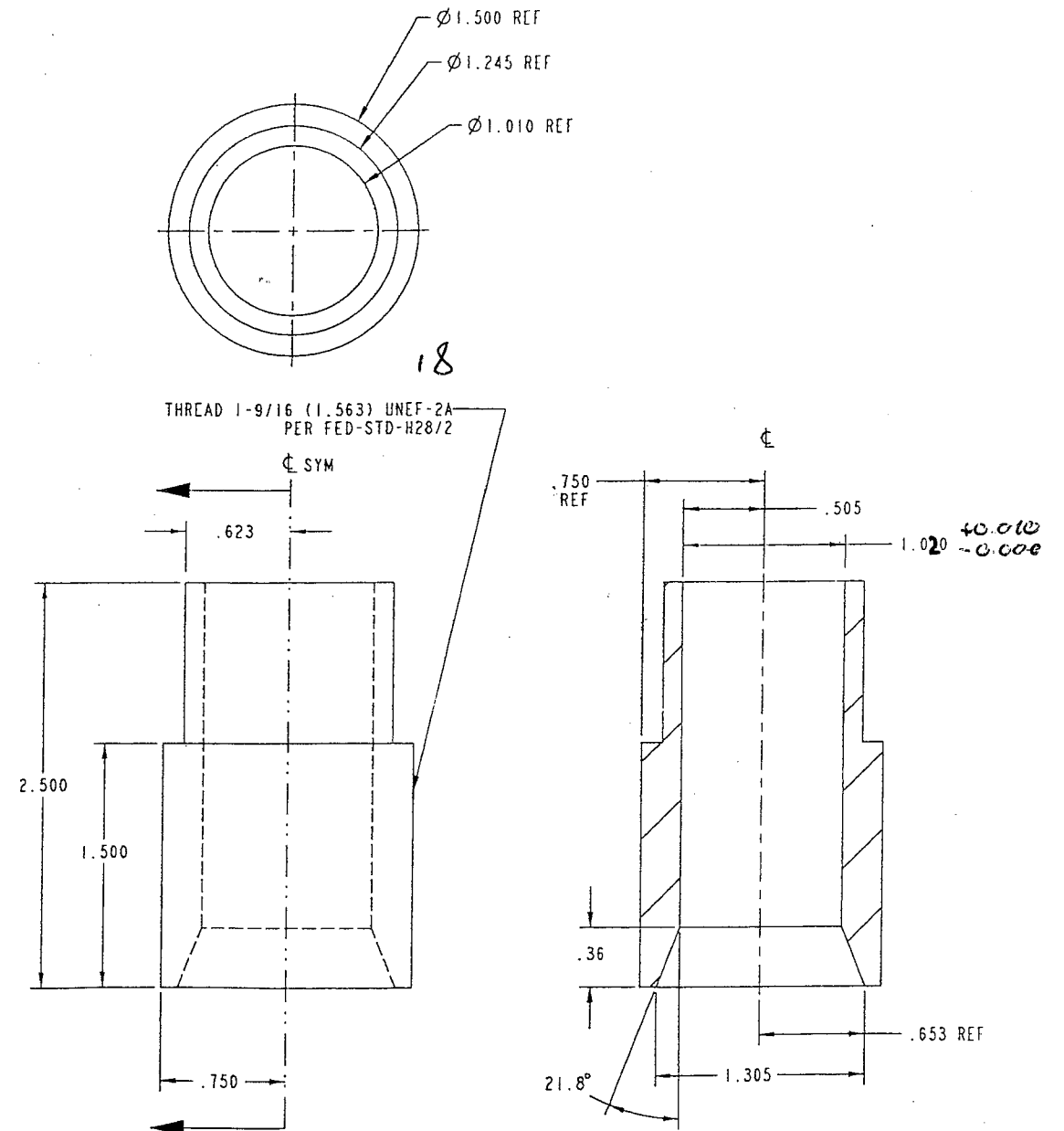
-285 UPPER TUBE, BLADE POSITIONER

MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



-295 EXTENSION TUBE, BLADE POSITIONER

MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



-289 STATIONARY HANDLE ADJUSTMENT FITTING

MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

REFERENCE ONLY

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75032			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SHEET	37 of 45

ORIGINAL

